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Top Half
Teardown**

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Variable Speed
Top Half
Reassembly
Disassembly of
the Bridgeport**

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Table, Saddle, and Knee

Bridgeport 2J
Head tear down

Replacing the
Spindle Bearings
on a Bridgeport
R8 Spindle

Tooling and Head
- Bridgeport
Cleanup Part 1

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~~Vertical Mill~~
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Installing a

Rolled Ballscrew

Set onto a

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| Quill Service

and Repair |

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~~Periodic~~

~~Maintenance~~

Backlash and

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Gibb Adjustment
on Bridgeport

Mill *Fixing the*
spring pin in
the hipromac
lathe apron

Buffy Gets A New
Set Of Spindle
Bearings Part

One LMS 5550
(Sieg SX2.7)

Bench Mill -
Quill Lock

Upgrade

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*Installing Acu
Rite Scales*

Bridgeport

Clutch

adjustment 0001

Manual Mill

Tutorial

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Cleaning and

Assembly Part 1

Shimming a Gib

Product

Spotlight: RBK-

XYL Bridgeport

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Speed Drive (2J)

Disassembly Part

1 / Belt

replacement Adam

Savage's New

Milling Machine!

Restoring a 60

Year old

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milling machine

~~Repair~~

~~BRIDGEPORT MILL~~

~~Spindle Key TIPS~~

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~~How to use the
power feed quill
on a manual
milling machine~~

Introduction to
the Bridgeport
Milling Machine
*BP milling
machine*

*RESTORATION -
Part 1: Noise
fixed* Bridgeport
Mill | Quill

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Repair | Part 3

*Should You Buy A
Bridgeport Mill
To Start Your
Shop?* Bridgeport
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Right hand
thread for
Bridgeport mill,
left hand thread
for Imports. If
the nosepiece

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does not unscrew
this means the
threads of the
nosepiece are
bad You may
never get it off
without damaging
the nosepiece
and or quill. It
can be very
expensive to
replace both
nosepiece and
quill. At this

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point most
people live
without the
Collet screw and
just put it back
together With
the nosepiece
removed ...

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milling machine
manual - The
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during the
rebuild of my
personal 1963
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Series I J-Head,
Stepped Pulley

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and also
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support for
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Mills.

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Rebuild & Repair
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vertical milling
machine.

Rebuild & Repair
of a Bridgeport
Manual Milling
Machine ...

Complete head
rebuild The
entire head will
be disassembled,
cleaned and
inspected. The

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following parts
are replaced on
every rebuild
regardless of
condition: All
bearings in
head, spindle,
and motor are
replaced with
MRC brand
bearings
(Bridgeport OEM)

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Head Rebuilds
and Repairs ...

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cutting tool.

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tool steel.

Manual milling
on a Bridgeport.

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I have questions
about the manual
feed handle

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assembly. When I bought my mill, the handle had been "repaired". The extent or the "repair" was that the handle was welded into the hub, the original pin was ground off, the hub was drilled and fitted with a new pin. The

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Repair Manual

new pin was some
type of soft
steel which has
worn on the tip,
and bent
slightly.

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Feed Lever
(Manual)

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Manual.

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for a 1962
bridgeport
br-60211, head
serial j 50253
motor model
x-362-00
62-80362-766,
serial a-28-a,
frame 56, type
jfo you think
the part numbers
for a 1962
bridgeport are

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the same as for
a 1966

bridgeport i
found a 1966
operators manual
online, but i
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can be used on a
1962 bridgeport.

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>1) Lower the
quill. > >2)
Look for a hole
in the back of
the quill. > >3)
rotate the
spindle so an
Allen socket
lines up > with
the hole. > >4)
Reach in through
the hole, loosen
the Allen socket
a partial >

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turn, and reach through that socket to another behind it. > >5)

Unscrew both fully, and draw out (trying to not lose them > inside the quill. > >6)

Replace the front one (a dog point Allen head

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setscrew where >

the dog point
acts as the pin
in the spindle.

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INSTALLATION 1.1

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Cleaning 1.3
Floor Plan 1.4
Foundation Power
Supply 1.5
Initial
Setting Ancillary
Equipment II III
IV 2.1 Machine
Controls 2.2 J-
Head Controls

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