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By Authority Of - Public Resource.Org API Standard 1104, 21st Edition is the industry standard for welding practices. Welding of Pipelines and Related Facilities presents methods for the production of high-quality welds through the use of qualified welders using approved welding procedures, materials and equipment in a new, clearly understood format.

API Std 1104 - Techstreet The 20th edition of API 1104 is 68 pages long and can be pur - chased through World Engineering Xchange (WEX), Ltd., at (888) 935-3464 orwww.aws.org/standards; and Global Engineering Documents at (800) 854-7179 or

What ' s New in API 1104 - American Welding Society API 1104 20th states in paragraph 5.6.3.2 that the exposed area of the fracture shall be at least ¾ in. wide. However in paragraph 5.6.3.1 it states that the specimen width will be approx. 1 in. and that the specimen will be notched 1/8 " deep on each end. 1 in minus 1/8 in minus 1/8 in. will result in a pretest specimen width of ¾ " .

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