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Paperback – 1 Dec. 2006 by P.C. Sharma (Author)

The printing of the seventh edition of the book has provided the author with an opportunity to completely go through the text. Minor Additions and Improvements have been carried out, wherever needed. All the figure work has been redone on computer, with the result that all the figures are clear and sharp. The author is really thankful to M/s S.Chand & Company Ltd. for doing an excellent job in publishing the latest edition of the book.

This is the revised edition of the book with new chapters to incorporate the latest developments in the field. It contains approx.

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200 problems from various competitive examinations (GATE, IES, IAS) have been included. The author does hope that with this, the utility of the book will be further enhanced.

A Textbook of workshop Technology(Manufacturing Processes)to the students of degree and diploma of all the Indian and foreign universities. The object of this book is to present the subject matter in a most concise,compact,to the point and lucid manner. While writing the book,we have constantly kept in mind the various requirements of the students.No effort has been spared to enrich the book with simple language and self-explanatory diagrams. Every care has been taken not to make the book voluminous,as the students have also to face other subjects of equal importance.

Production Technology is meant For The students of B.Tech in Mechanical, Production and Manufacturing Engineering. it deals with the fundamental concepts of Foundry, Forming and Welding Technologies. The book covers both theoretical and analytical concepts. The analytical concepts are introduced beginning from the fundamentals for easy comprehension. Several worked out examples, review and objective type questions are provided at the end of each chapter. More than 150 line sketches are included, which are self-explanatory and easy to reproduce in the examination. The second edition consists of revision and enrichment of contents in chapters: Fundamentals of metal casting, molding and casting processes and welding processes. A chapter new Foundry Mechanization is also Included.

A salient feature of this book is the combination of qualitative as well as quantitative treatment while dealing with the subject. The book is presented in a simple and lucid style to aid the students understand the subject at a glance. Several worked out examples,

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review and objective-type questions are also given at the end of each chapter. It is an ideal introductory textbook in Production Technology.

Cost-effective manufacturing of biopharmaceutical products is rapidly gaining in importance, while healthcare systems across the globe are looking to contain costs and improve efficiency. To adapt to these changes, industries need to review and streamline their manufacturing processes. This two volume handbook systematically addresses the key steps and challenges in the production process and provides valuable information for medium to large scale producers of biopharmaceuticals. It is divided into seven major parts: - Upstream Technologies - Protein Recovery - Advances in Process Development - Analytical Technologies - Quality Control - Process Design and Management - Changing Face of Processing With contributions by around 40 experts from academia as well as small and large biopharmaceutical companies, this unique handbook is full of first-hand knowledge on how to produce biopharmaceuticals in a cost-effective and quality-controlled manner.

The digital revolution has brought with it a wider range of options for creating and producing print on paper products than ever seen before. With the growing demand for skills and knowledge with which to exploit the potential of digital technology, comes the need for a comprehensive book that not only makes it possible for production staff, editors, and designers to understand how the technology affects the industry they work in, but also provides them with the skills and competencies they need to work in it smartly and effectively. This book is designed to satisfy this need. Book Production falls into two parts: The first part deals with the increasingly important role of production as project managers, a role which has not been adequately written about in any of the recent literature on publishing. The second part deals with the



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processes and raw materials used in developing and manufacturing print on paper products. Case studies are used to illustrate why and how some processes or raw materials may or may not be appropriate for a particular job. With expert opinions and case studies, and a consideration of the practices and issues involved, this offers a comprehensive overview of book production for anyone working, or training to work in or in conjunction with the books industry.

Production Technology: Processes, Materials, and Planning focuses on manufacturing processes used with metals and polymers, materials used in engineering, and production planning and cost accounting. The publication first takes a look at the forming processes of metals and polymers, including polymer materials, surface finishes, metal removal, cutting and grinding, powder technique, manipulative processes, and casting. The manuscript then examines assembly operations and automation. Topics include assembly processes for metals and plastics, assembly operations, robotics, numerical control of machine tools, computer-aided design, and computer-aided manufacture. The text ponders on the properties and structure of metals and structure of alloys.

Discussions focus on solidification, precipitation, non-equilibrium conditions, plastic deformation of metals, cold working, cast and wrought products, effect of grain size on properties, and crystals. The publication then elaborates on ferrous alloys, non-metals, production planning and control, quality control, and work design. The manuscript is a vital reference for readers wanting to explore production technology.

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