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This pocket guide is designed to enhance awareness of the principles behind the 5S system and identify the impact the 5S's have on improving efficiency and promoting a safe working environment. In a condensed version, the pocket guide outlines a disciplined methodology for implementing 5S. The benefits of the 5S system are numerous and include: reduced cycle time, increased floor space, reduced lead times, reduced training cycles, lowered accident rate, enhanced communication, and reduced ...

5S Pocket Guide for 5S Awareness  
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5S is one of the most widely adopted techniques from the lean manufacturing toolbox. Along with Standard Work and Total Productive Maintenance, 5S is

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considered a "foundational" lean concept, as it establishes the operational stability required for making and sustaining continuous improvements. The primary objective of 5S is to create a clean, orderly environment- an environment where there is a place for everything and everything is in its place.

## 5S /VisualWorkplace Handbook

5S is sometimes called the five pillars because just like the physical pillars that hold up a structure, 5S has five elements that support the effectiveness of the system. And just like the pillars of a building, if one was to weaken or fail, the entire structure would fall. The five steps/pillars of 5S are: 1 Sort 2 Set in Order 3 Shine

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Free 5S and Lean Guides, Powerpoints and more | [5SToday.com](http://5SToday.com)

To have a successful 5S program, everyone needs to participate. These pocket guides are perfect for handing out to employees to remind them of the steps of 5S: Sort, Set in Order, Shine, Standardize, and Sustain. At 2" x 3.5" (folded size), these guides will fit into a pocket for easy carrying.

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